

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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135871

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 8/21/2015 **Start Qty:** 6.00 ***6***

Cust Item ID:

Required Date: 9/11/2015 **Req'd Qty:** 6.00 ***6***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

OC

Memo

0.01

Quality Control

MLJ AUG 25 2015

SA 20150825

DQA: _____ Date: _____



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Work Order update only ☐

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		OTHER : ☐				

Picklist Print

August 21, 2015 3:19:45 PM

Page 1

Work Order ID: 135871

135871

Parent Item: D2397-3

D2397-3

Parent Item Name: Rubber Cushion

Start Date: 8/21/2015

Required Date: 9/11/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A98.12.15New IssueDM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2397		Manufactured	No			100	sf	0.0000	0.04	0.25			
* D2397* Rubber Cushion									**			<u>15/08/24</u>	DAS 36 9-89

MNEOGOS.065

M131990

0.25



20150821 SH
135871

RELEASED
98.12.14 AE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
BW			
CHECKED	APPROVED	DRAWING NO. D2397	SHEET 1 OF 1
DATE 98.12.03		TITLE RUBBER CUSHION	SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

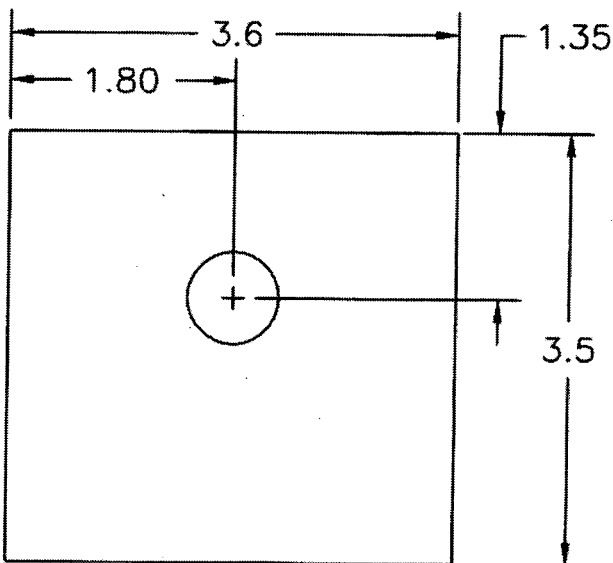
~~SUPERSEDED BY~~

UNDER REVIEW

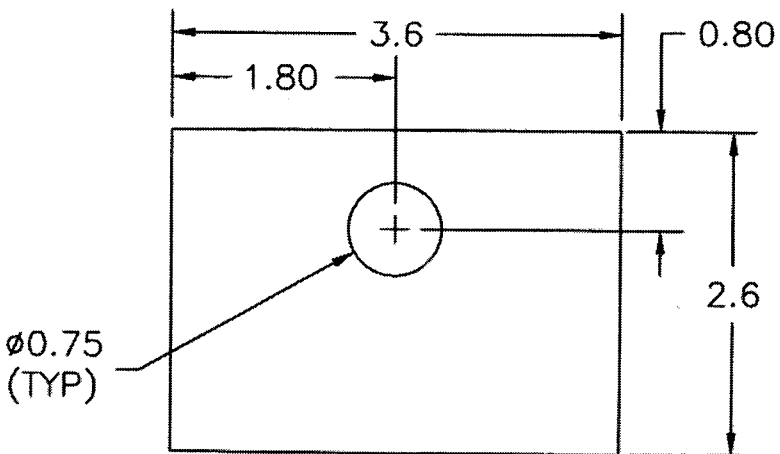
01.03.15 AP

DESIGN OK, BUT CHECK
WITH JRS BEFORE
MANUFACTURE

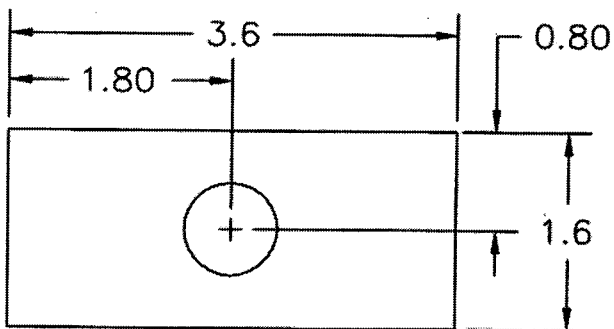
08.11.05



D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



D2397-3
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED